

MANUFACTURING Shopfloor Workcenters

ITEMID	DESCRIPTION	UNIT	QUANTITY	UNIT PRICE	TOTAL PRICE
0004	Monitor		1	14.00	14.00
0005	Table Kit		1	222.00	222.00
0006	Legs		4	4.00	16.00
0007	Top		1	115.00	115.00
0008	Table		1	222.00	222.00
0009	Kit Label		1	1.00	1.00
0010	Barcode		1	1.00	1.00
0011	SRNO		1	1.00	1.00
0012	Kit Label		1	1.00	1.00
0013	Barcode		1	1.00	1.00
0014	SRNO		1	1.00	1.00
0015	Kit Label		1	1.00	1.00
0016	Barcode		1	1.00	1.00
0017	SRNO		1	1.00	1.00
0018	Kit Label		1	1.00	1.00
0019	Barcode		1	1.00	1.00
0020	SRNO		1	1.00	1.00
0021	Kit Label		1	1.00	1.00
0022	Barcode		1	1.00	1.00
0023	SRNO		1	1.00	1.00
0024	Kit Label		1	1.00	1.00
0025	Barcode		1	1.00	1.00
0026	SRNO		1	1.00	1.00
0027	Kit Label		1	1.00	1.00
0028	Barcode		1	1.00	1.00
0029	SRNO		1	1.00	1.00
0030	Kit Label		1	1.00	1.00
0031	Barcode		1	1.00	1.00
0032	SRNO		1	1.00	1.00
0033	Kit Label		1	1.00	1.00
0034	Barcode		1	1.00	1.00
0035	SRNO		1	1.00	1.00
0036	Kit Label		1	1.00	1.00
0037	Barcode		1	1.00	1.00
0038	SRNO		1	1.00	1.00
0039	Kit Label		1	1.00	1.00
0040	Barcode		1	1.00	1.00
0041	SRNO		1	1.00	1.00
0042	Kit Label		1	1.00	1.00
0043	Barcode		1	1.00	1.00
0044	SRNO		1	1.00	1.00
0045	Kit Label		1	1.00	1.00
0046	Barcode		1	1.00	1.00
0047	SRNO		1	1.00	1.00
0048	Kit Label		1	1.00	1.00
0049	Barcode		1	1.00	1.00
0050	SRNO		1	1.00	1.00

Products BOM Process Tree

MTS Forecast MTO Sales EPC/O&M Project Lab FldSrv Op/Hire Services Maint Repairs Engg Prototypes Demand Planning

Purchase PO Receiving MIR Store Rack

Workcenter Kit Production MO Shopfloor WO ByProducts BO

Warehouse Rack Warehouse MI Warehouse Picking Cartons Packing

Delivery Slip Shipment Transport SRNO IN

Design: Engineering
Demand: Planning
Store: Material In
Production: Manufacturing
Warehouse: Material Out
Shipment: Delivery
SRNO

DOCUMENT	PLANNING	MO				WO			
LOCATION	PLANNER	STORE		SHOPFLOOR		SHOPFLOOR		WAREHOUSE	
STATUS	PROCESS	OPEN		CLOSED		OPEN		CLOSED	
ACTIVITY	PLANNING	PICKING	TRANSFER	TRANSFER	KITTING	PICKING	WORKING	TRANSFER	STORAGE
ENTRY	MO	FROM	TO	FROM	TO	FROM	TO	FROM	TO
LOCATION	OFFICE	STORE RACK	PALLET	PALLET	WC KITTING	WC KITTING	SHOPFLOOR	SHOPFLOOR	WAREHOUSE RACK

PURCHASE INWARD SERIAL NUMBER ENTRY
ITEMID: 1 QTY: 4

SRNO:

[Print]

PENDING QTY=1



BARCODE	SCAN ITEM	SCAN SRNO	KIT LABEL ITEM	PRINT AND PASTE SRNO	SCAN ITEM	SCAN SRNO	SCAN ITEM	SCAN SRNO
1	LEGS	111	TABLE KIT	222	TABLE KIT	222	TABLE	222
2	LEGS	112						
3	LEGS	113						
4	LEGS	114						
5	TOP	115						
ONAPPROVE	STOCKCARD ISSUE				SHOPFLOOR PROCESS		STOCKCARD RECEIVE	
STOCKCARD	ITEM BOM	QTY	RECEIVE	ISSUE	WC1 : MANUFACTURING	EXP: 1d ACT: 2d	RECEIVE	ISSUE
1	LEGS	4	0	4	WC2 : ASSEMBLING	EXP: 2d ACT: 2d	0	0
2	TOP	1	0	1	WC3 : PROCESSING LINEQA	EXP: 1d ACT: 1d	0	0
3	TABLE	1	0	0	WC4 : PACKING	EXP: 1h ACT: 2h	1	0